

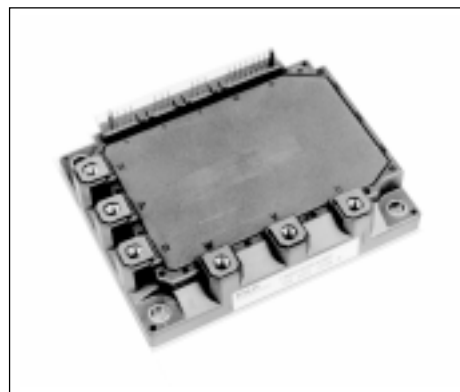
# 7MBP25RA120

## IGBT-IPM R series

1200V / 25A 7 in one-package

### Features

- Temperature protection provided by directly detecting the junction temperature of the IGBTs
- Low power loss and soft switching
- Compatible with existing IPM-N series packages
- High performance and high reliability IGBT with overheating protection
- Higher reliability because of a big decrease in number of parts in built-in control circuit



### Maximum ratings and characteristics

- Absolute maximum ratings(at  $T_c=25^\circ\text{C}$  unless otherwise specified)

Item	Symbol	Rating		Unit			
		Min.	Max.				
DC bus voltage	$V_{DC}$	0	900	V			
DC bus voltage (surge)	$V_{DC(surge)}$	0	1000	V			
DC bus voltage (short operating)	$V_{SC}$	200	800	V			
Collector-Emitter voltage	$V_{CES}$	0	1200	V			
DB Reverse voltage	$V_R$	-	1200	V			
INV	Collector current	DC	$I_c$	-	25	A	
		1ms	$I_{CP}$	-	50	A	
		DC	$-I_c$	-	25	A	
DB	Collector power dissipation	One transistor	$P_C$	-	198	W	
		Collector current	DC	$I_c$	-	15	A
			1ms	$I_{CP}$	-	30	A
Forward current of Diode		$I_F$	-	15	A		
Collector power dissipation		One transistor	$P_C$	-	120	W	
Junction temperature		$T_j$	-	150	$^\circ\text{C}$		
Input voltage of power supply for Pre-Driver		$V_{CC}^{*1}$	0	20	V		
Input signal voltage		$V_{in}^{*2}$	0	$V_z$	V		
Input signal current		$I_{in}$	-	1	mA		
Alarm signal voltage		$V_{ALM}^{*3}$	0	$V_{CC}$	V		
Alarm signal current		$I_{ALM}^{*4}$	-	15	mA		
Storage temperature		$T_{stg}$	-40	125	$^\circ\text{C}$		
Operating case temperature		$T_{op}$	-20	100	$^\circ\text{C}$		
Isolating voltage (Case-Terminal)		$V_{iso}^{*5}$	-	AC2.5	kV		
Screw torque	Mounting (M5)		-	$3.5^{*6}$	N·m		
	Terminal (M5)		-	$3.5^{*6}$	N·m		

\*1 Apply  $V_{CC}$  between terminal No. 3 and 1, 6 and 4, 9 and 7, 11 and 10.

\*2 Apply  $V_{in}$  between terminal No. 2 and 1, 5 and 4, 8 and 7, 12,13,14,15 and 10.

\*3 Apply  $V_{ALM}$  between terminal No. 16 and 10.

\*4 Apply  $I_{ALM}$  to terminal No. 16.

\*5 50Hz/60Hz sine wave 1 minute.

\*6 Recommendable Value : 2.5 to 3.0 N·m

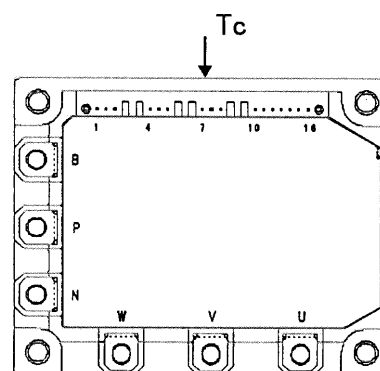


Fig.1 Measurement of case temperature

- Electrical characteristics of power circuit (at  $T_c=T_j=25^\circ\text{C}$ ,  $V_{CC}=15\text{V}$ )

Item	Symbol	Condition	Min.	Typ.	Max.	Unit		
INV	Collector current at off signal input	$I_{CES}$	$V_{CE}=1200\text{V}$ input terminal open		-	-	1.0	mA
	Collector-Emitter saturation voltage	$V_{CE(sat)}$	$I_c=25\text{A}$		-	-	2.6	V
	Forward voltage of FWD	$V_F$	$-I_c=25\text{A}$		-	-	3.0	V
DB	Collector current at off signal input	$I_{CES}$	$V_{CE}=1200\text{V}$ input terminal open		-	-	1.0	mA
	Collector-Emitter saturation voltage	$V_{CE(sat)}$	$I_c=15\text{A}$		-	-	2.6	V
	Forward voltage of Diode	$V_F$	$-I_c=15\text{A}$		-	-	3.0	V

● Electrical characteristics of control circuit(at  $T_c=T_j=25^\circ\text{C}$ ,  $V_{cc}=15\text{V}$ )

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	
Power supply current of P-line side Pre-driver(one unit)	$I_{ccp}$	$f_{sw}=0$ to 15kHz $T_c=-20$ to $100^\circ\text{C}$ *7	3	-	18	mA	
Power supply current of N-line side three Pre-driver	$I_{ccn}$	$f_{sw}=0$ to 15kHz $T_c=-20$ to $100^\circ\text{C}$ *7	10	-	65	mA	
Input signal threshold voltage (on/off)	$V_{in(th)}$	ON	1.00	1.35	1.70	V	
		OFF	1.25	1.60	1.95	V	
Input zener voltage	$V_z$	$R_{in}=20\text{k ohm}$	-	8.0	-	V	
Over heating protection temperature level	$T_{COH}$	$V_{DC}=0\text{V}$ , $I_c=0\text{A}$ , Case temperature Fig.1	110	-	125	$^\circ\text{C}$	
Hysteresis	$T_{CH}$		-	20	-	$^\circ\text{C}$	
IGBT chips over heating protection temperature level	$T_{JOH}$	surface of IGBT chips	150	-	-	$^\circ\text{C}$	
Hysteresis	$T_{JH}$		-	20	-	$^\circ\text{C}$	
Collector current protection level	INV	$I_{OC}$	$T_j=125^\circ\text{C}$	38	-	-	A
	DB	$I_{OC}$	$T_j=125^\circ\text{C}$	23	-	-	A
Over current protection delay time	$t_{DOC}$	$T_j=25^\circ\text{C}$ Fig.2	-	10	-	$\mu\text{s}$	
Under voltage protection level	$V_{UV}$		11.0	-	12.5	V	
Hysteresis	$V_H$		0.2	-	-	V	
Alarm signal hold time	$t_{ALM}$		1.5	2	-	ms	
SC protection delay time	$t_{SC}$	$T_j=25^\circ\text{C}$ Fig.3	-	-	12	$\mu\text{s}$	
Limiting resistor for alarm	$R_{ALM}$		1425	1500	1575	ohm	

\*7 Switching frequency of IPM

● Dynamic characteristics(at  $T_c=T_j=125^\circ\text{C}$ ,  $V_{cc}=15\text{V}$ )

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Switching time (IGBT)	$t_{on}$	$I_C=25\text{A}$ , $V_{DC}=600\text{V}$	0.3	-	-	$\mu\text{s}$
	$t_{off}$		-	-	3.6	$\mu\text{s}$
Switching time (FWD)	$t_{rr}$	$I_F=25\text{A}$ , $V_{DC}=600\text{V}$	-	-	0.4	$\mu\text{s}$

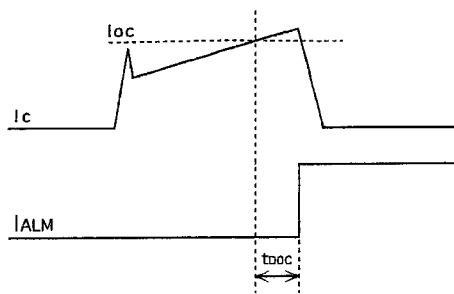


Fig.2 Definition of OC delay time

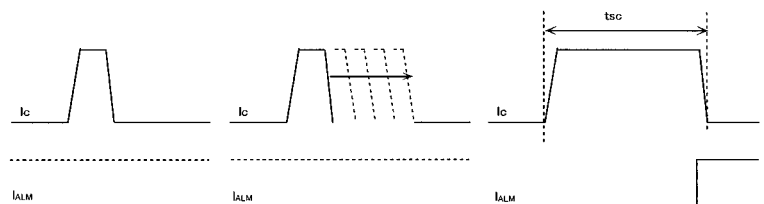


Fig.3 Definition of tsc

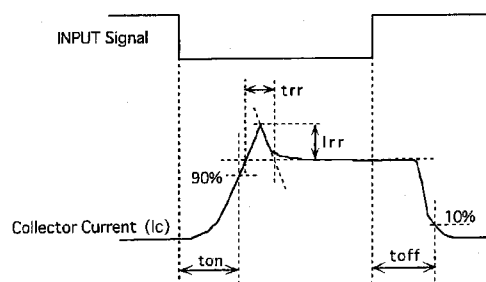


Fig.4 Definition of switching time

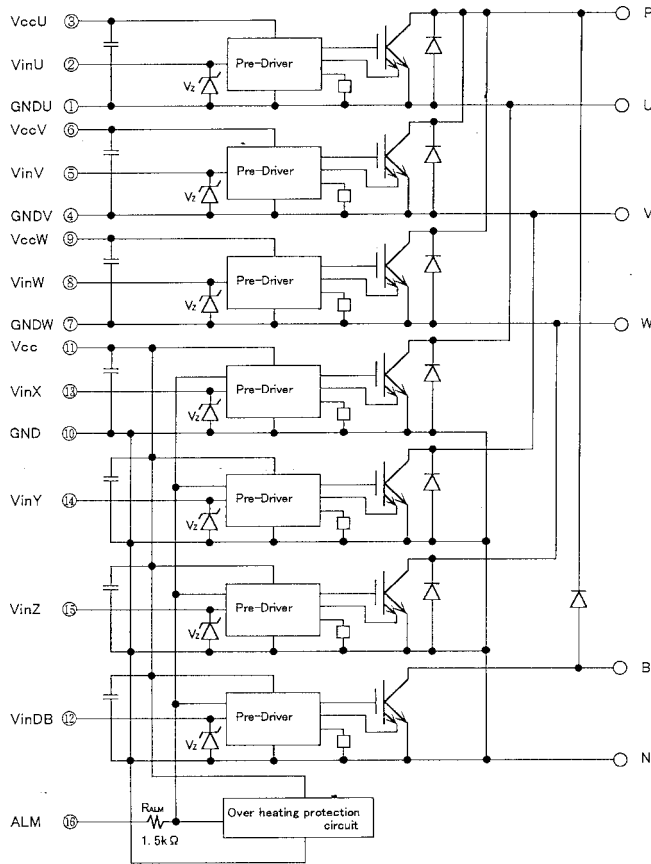
● Thermal characteristics( $T_c=25^\circ\text{C}$ )

Item	Symbol	Typ.	Max.	Unit		
Junction to Case thermal resistance	INV	IGBT	$R_{th(j-c)}$	-	0.63	$^\circ\text{C/W}$
		FWD	$R_{th(j-c)}$	-	1.33	$^\circ\text{C/W}$
	DB	IGBT	$R_{th(j-c)}$	-	1.04	$^\circ\text{C/W}$
Case to fin thermal resistance with compound	$R_{th(c-f)}$	0.05	-	-	$^\circ\text{C/W}$	

● Recommendable value

Item	Symbol	Min.	Typ.	Max.	Unit	
DC bus voltage	$V_{DC}$	200	-	800	V	
Operating power supply voltage range of Pre-driver	$V_{CC}$	13.5	15	16.5	V	
Switching frequency of IPM	$f_{sw}$	1	-	20	kHz	
Screw torque	Mounting (M5)	-	2.5	-	3.0	N·m
	Terminal (M5)	-	2.5	-	3.0	N·m

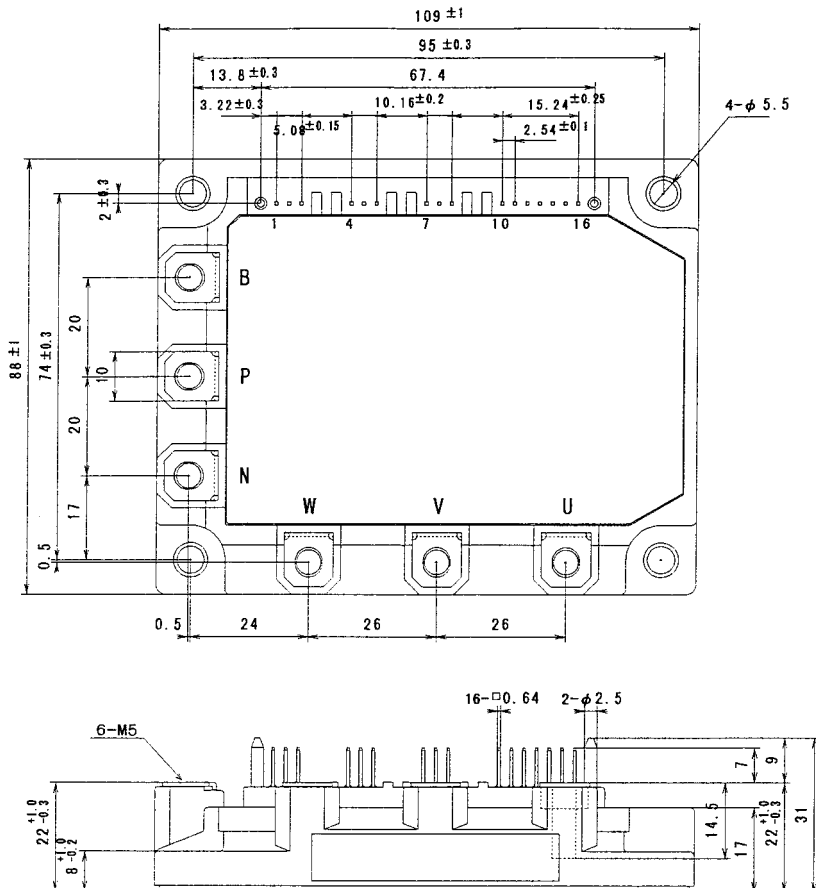
Block diagram



Pre-drivers include following functions

- a) Amplifier for driver
- b) Short circuit protection
- c) Undervoltage lockout circuit
- d) Over current protection
- e) IGBT chip over heating protection

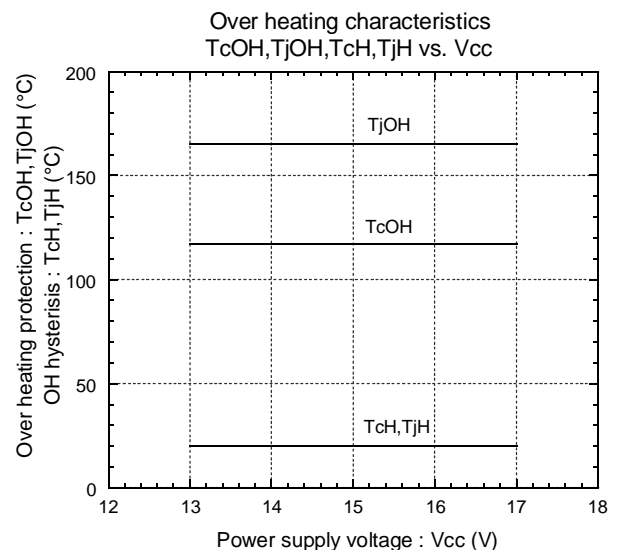
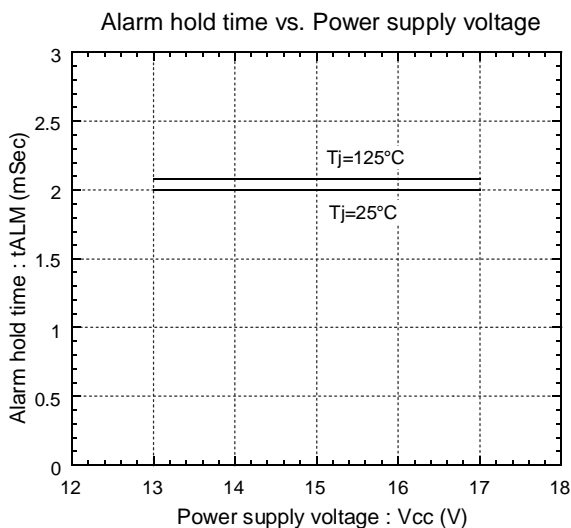
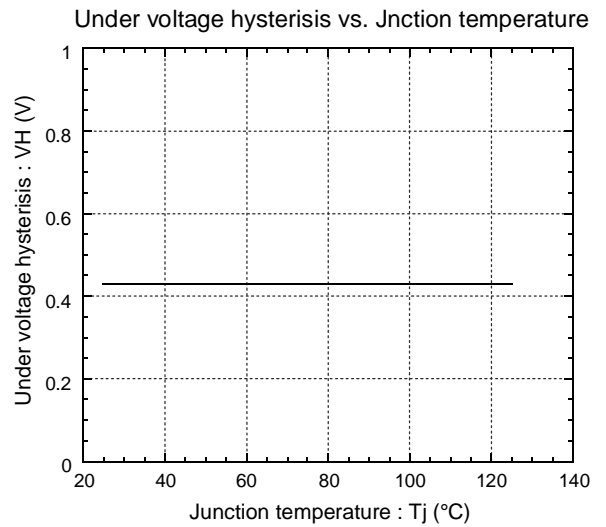
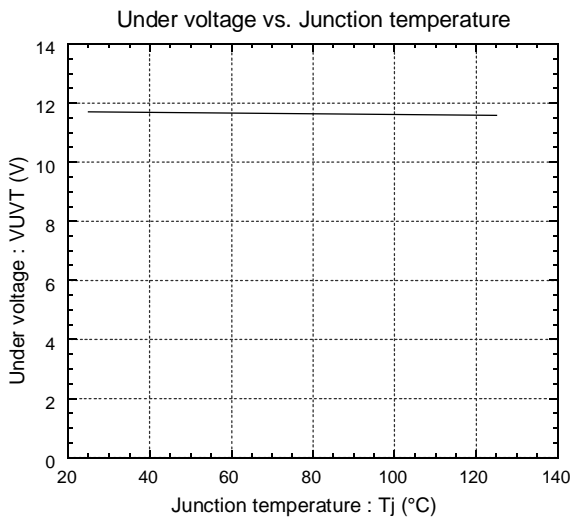
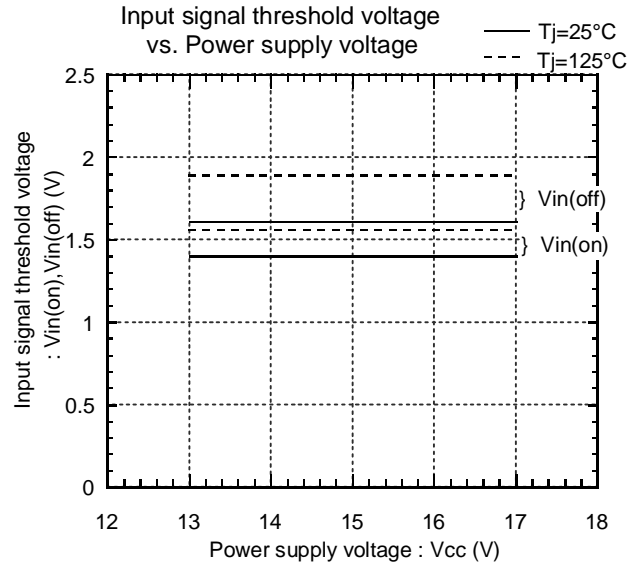
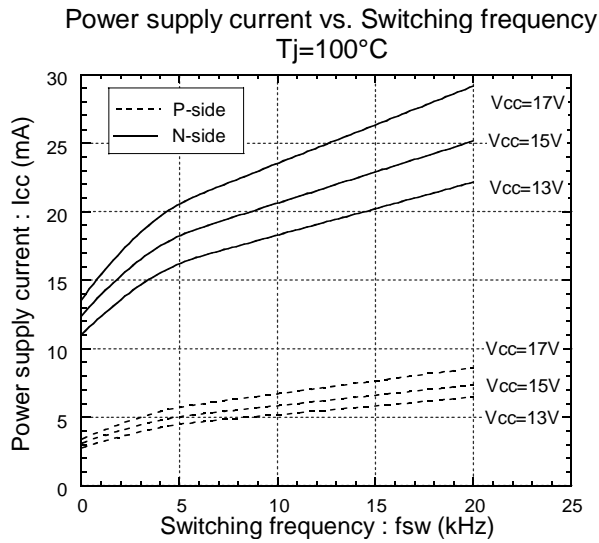
Outline drawings, mm



Mass : 440g

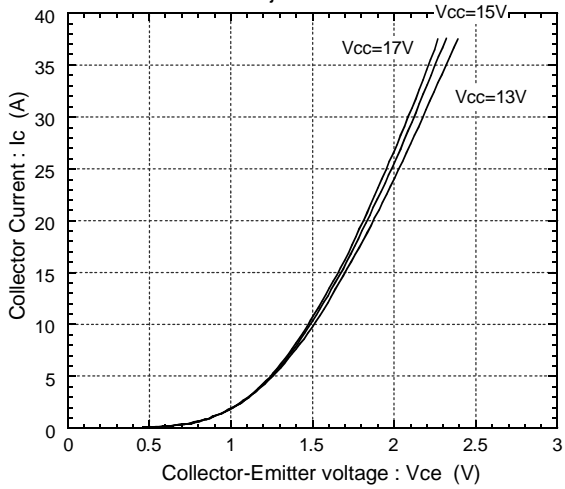
Characteristics (Representative)

Control Circuit

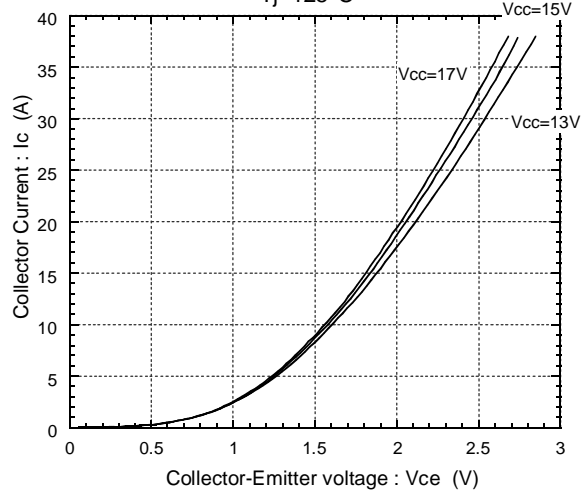


● Inverter

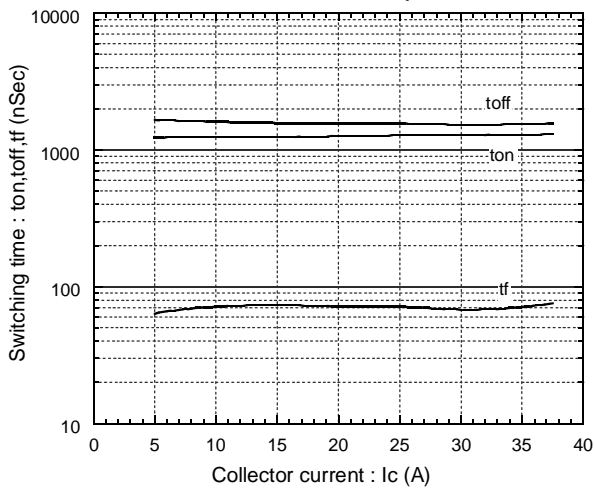
Collector current vs. Collector-Emitter voltage  
T<sub>j</sub>=25°C



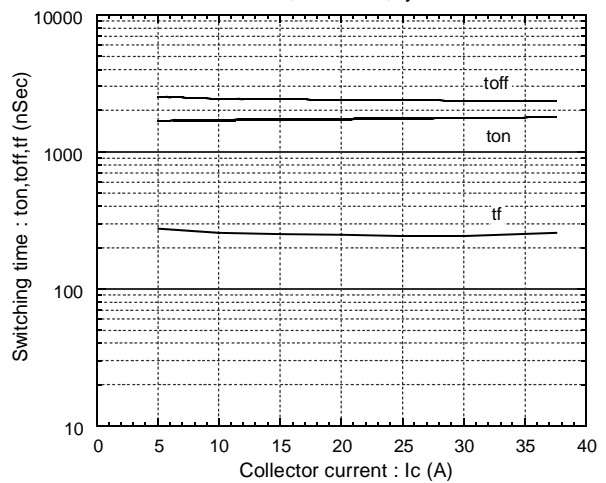
Collector current vs. Collector-Emitter voltage  
T<sub>j</sub>=125°C



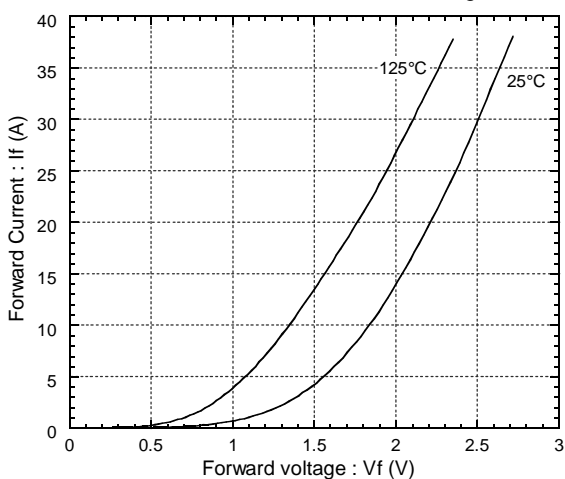
Switching time vs. Collector current  
E<sub>dc</sub>=600V, V<sub>cc</sub>=15V, T<sub>j</sub>=25°C



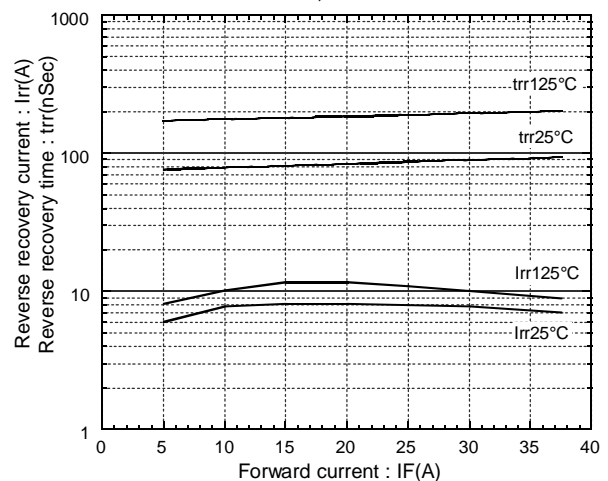
Switching time vs. Collector current  
E<sub>dc</sub>=600V, V<sub>cc</sub>=15V, T<sub>j</sub>=125°C

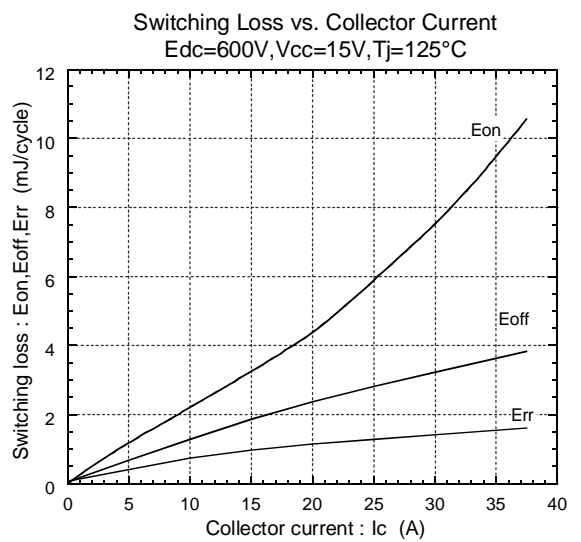
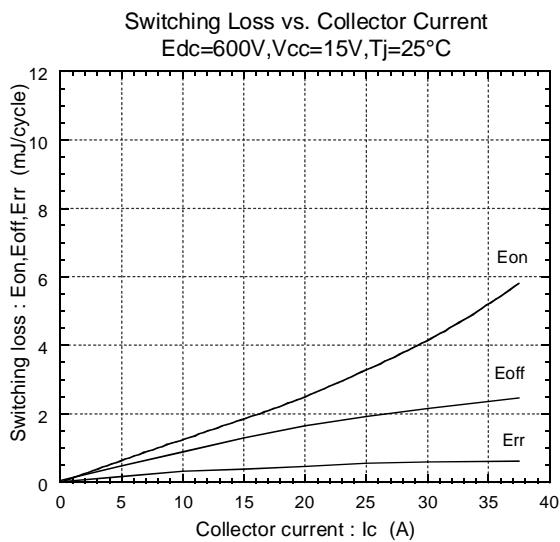
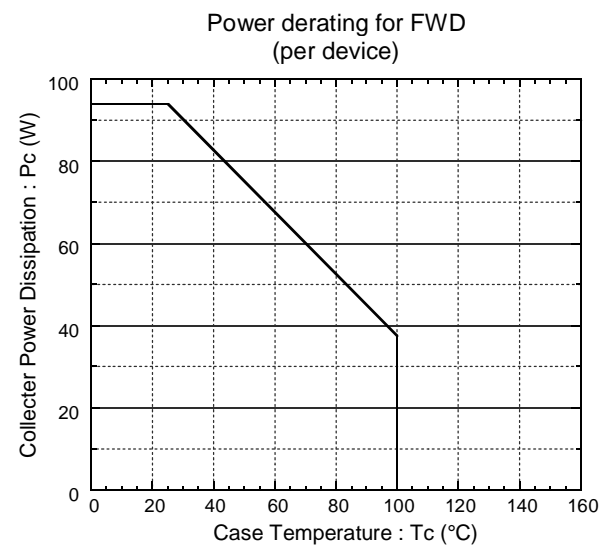
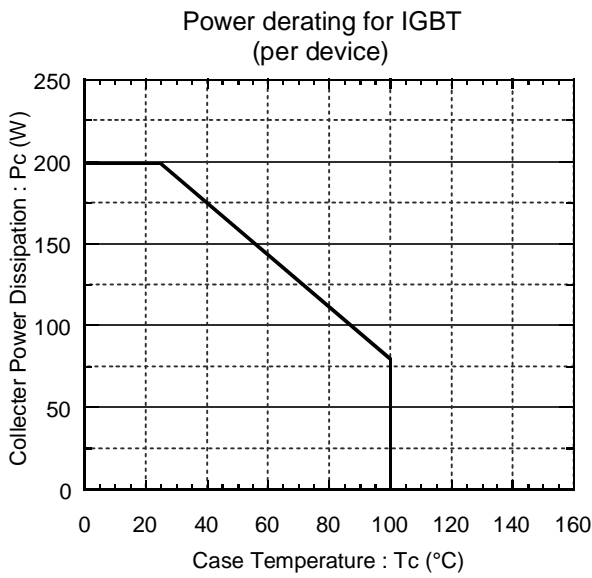
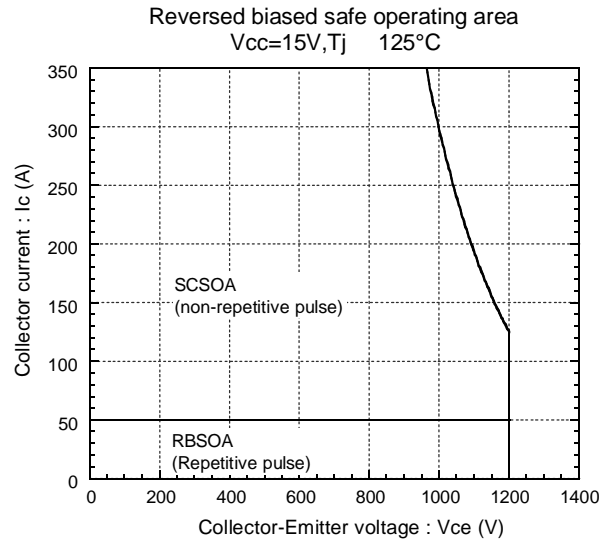
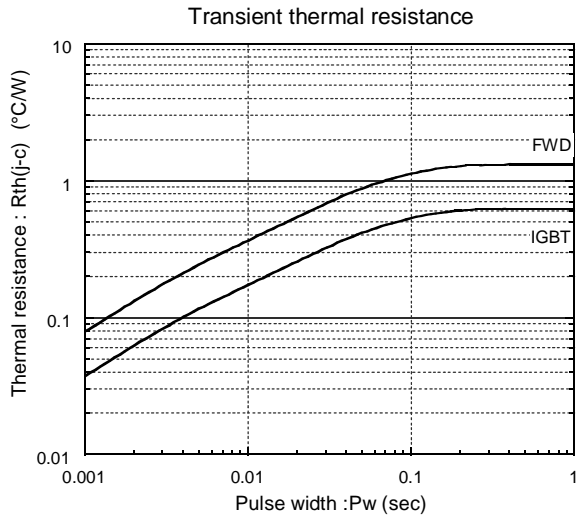


Forward current vs. Forward voltage

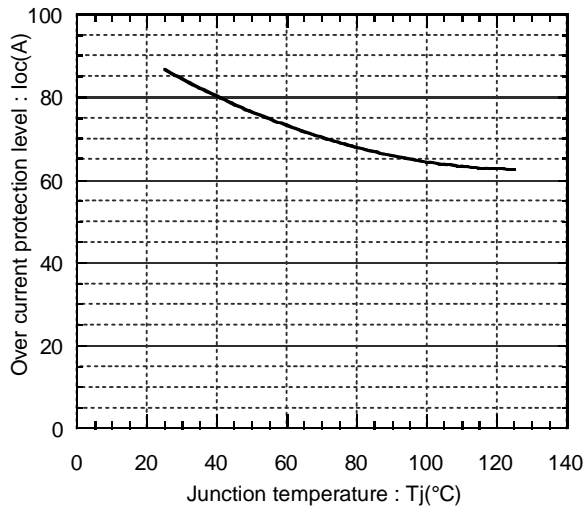


Reverse recovery characteristics  
trr, Irr vs. IF



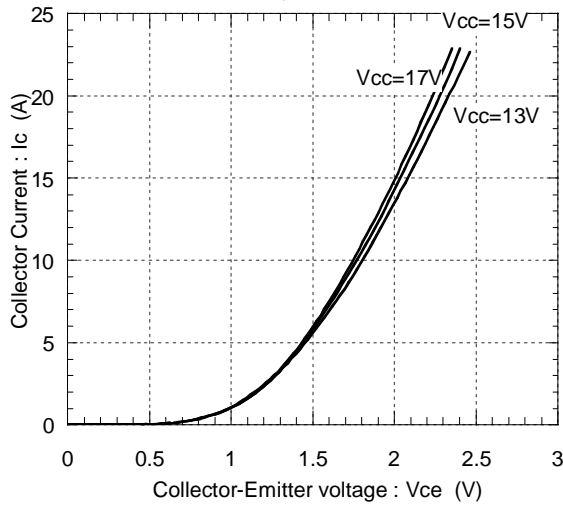


Over current protection vs. Junction temperature  
V<sub>cc</sub>=15V

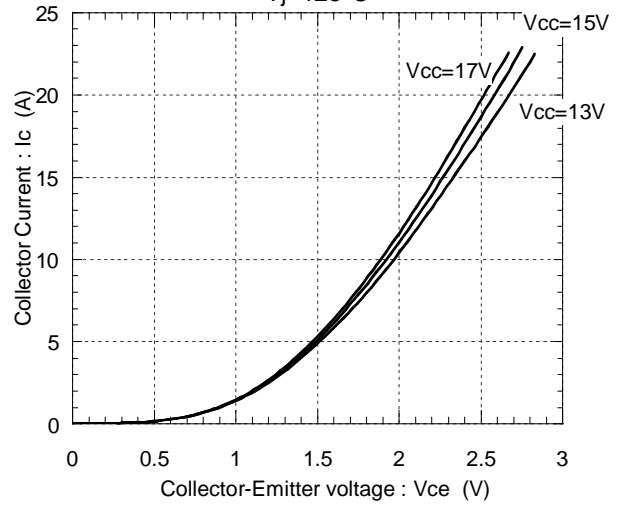


● Brake

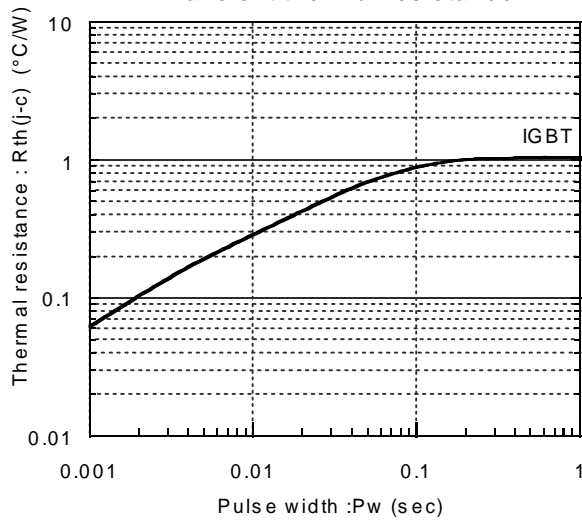
Collector current vs. Collector-Emmitter voltage  
Tj=25°C



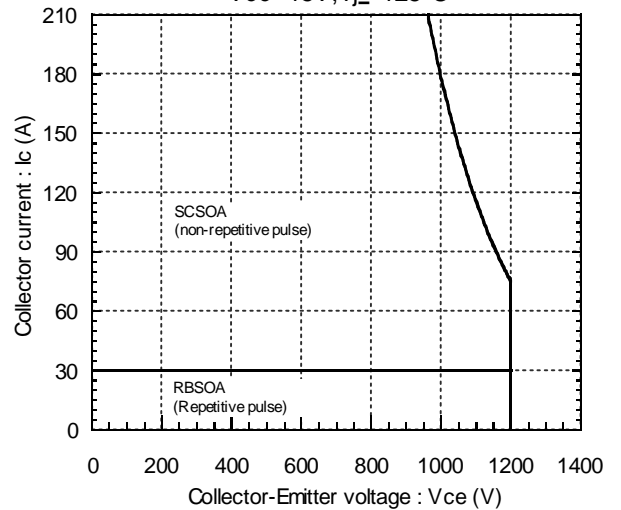
Collector current vs. Collector-Emmitter voltage  
Tj=125°C



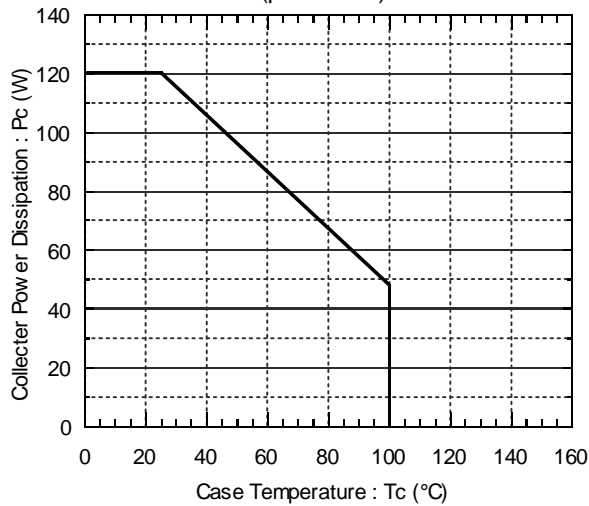
Transient thermal resistance



Reversed biased safe operating area  
Vcc=15V, Tj ≤ 125°C



Power derating for IGBT  
(per device)



Over current protection vs. Junction temperature  
Vcc=15V

